Dart Aerospace Ltd. Wednesday, 25/03/2009 6:59:04 AM Date Linda Lacelle User: **Process Sheet** : HEATER TUBE 3" Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** Job Number : 46683 **Estimate Number** : 10471 P.O. Number **Part Number** : D2407 : 25/03/2009 S.O. No. : **Drawing Number** : D2407 REV. A This Issue : NC : N/A Prsht Rev. **Project Number** : // : SMALL /MED FAB First Issue Type **Drawing Revision** : A : 35340 Previous Run Material **Due Date** : 01/04/2009 Qty: 4 Um: Written By Checked & Approved By Comment : Est: С Reformat; Incorporated D2292; D2375-3-08-106; D2403 - D2417 KJ/RF **Additional Product** Job Number: Description: Seq. #: Machine Or Operation: 1.0 M6061T6T3000W049 6061-T6 RD Tube 3.00 x.049W 0.5000 f(s)/Unit Total: Comment: Qty.: 2.0000 f(s) 6061-T6 Tube 3.00 x .049W Material: 6061-T6 (3" OD x 0.049") wall seamless tubing Batch: MI8 2 (M6061T6T3.000W.049) 2.0 BAND SAW BAND SAW Comment: BAND SAW 1-Cut on as per dwg D2407 \*\*\*\*\*\*SET CLAMPING PRESSURE ON JASPER SAW\*\*\*\*\*\* SMALL & MEDIUM FAB RESOURCE 1 3.0 SMALL FAB 1 Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Deburr 2- Mill D2407 slot as per Dwg D2407. Deburr as required. Identify as D2407

QC5 INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP

5.0 PACKAGING 1

Comment: PACKAGING RESOURCE #1

Identify and Stock Location: 172



PACKAGING RESOURCE #1





50

Each

4.0

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES							
DATE STEP		PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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David No.	<u> </u>					V. C. C.			

Part No:	PAR #:	Fault Category:		NCR: Yes No	DQA:	Date:	
Resolution:		Disposition:	,	QA: N/C Close	d:	Date:	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC	Corrective Action Section B			n of NC Corrective Action Section B		Verification	Annuaval	A
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto		
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NOTE: Date & initial all entries

Date; User:

Wednesday, 25/03/2009 6:59:04 AM

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEATER TUBE 3"

Job Number: 46683

Part Number: D2407

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

M 09/04/019 09-03-3

Job Completion



Darl	Aeros	pace	Ltd

W/O:			WORK ORDER (	CHANGES					
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Part No	:	PAR #:	Fault Category:	NCR:	Yes N	No <b>DQ</b>	A:	Date:	
	Resoluti	on:	Disposition:	QA: N	C Clo	sed.		Date:	

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DATE		Description of NC	Corrective Action Section B		Verification	Annuoval	Annuaval							
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector						
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NOTE: Date & initial all entries

DART AERO	SPACE LTD				Work Order	: 46683
Description:	HEATER TURE	· · · · · · · · · · · · · · · · · · ·			Part Number	: D2/07
Inspection Dwg	j: Rev:	A			· · · · · · · · · · · · · · · · · · ·	Page 1 of 1
	FIRST	ARTICLE IN	SPECTION	ON CHE	CKLIST	
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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Measured by: Audited by: Prototype Approval: N/A

Date: 09 6 3 21

Date: 67 67 31

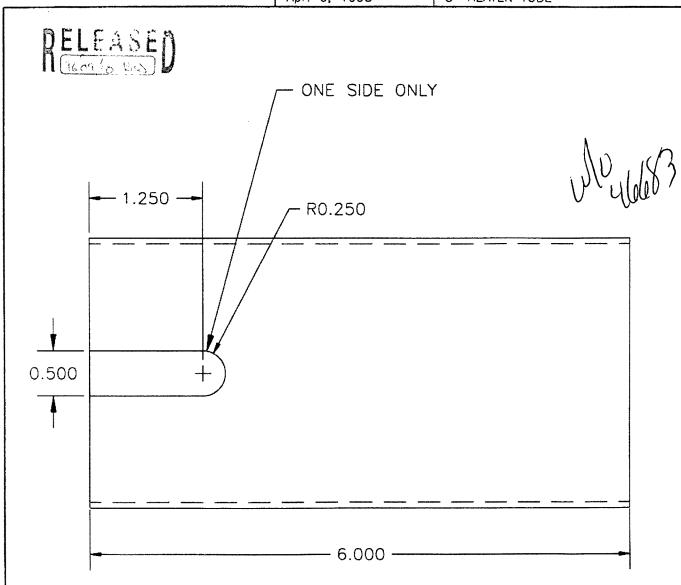
Date: N/A

Rev	Date /	Change	Revised by	Approved
_ A		New Issue	KJ/JLM	





PREPAREO		DART AERO ACC	
B. William	S APPROVED		REV. A
Bu	BW	D2407	SHEET 1 OF 1
DATE		TITLE	SCALE
Apr. 6, 19	995	3" HEATER TUBE	1:1



MATERIAL: 6061-T6 SEAMLESS TUBE 3" DIAM 0.049 WALL CUT 6" LONG